

# **Strive for Continuous Improvement**

## **Drive Facility Efficiency & Sustainability with Technology**

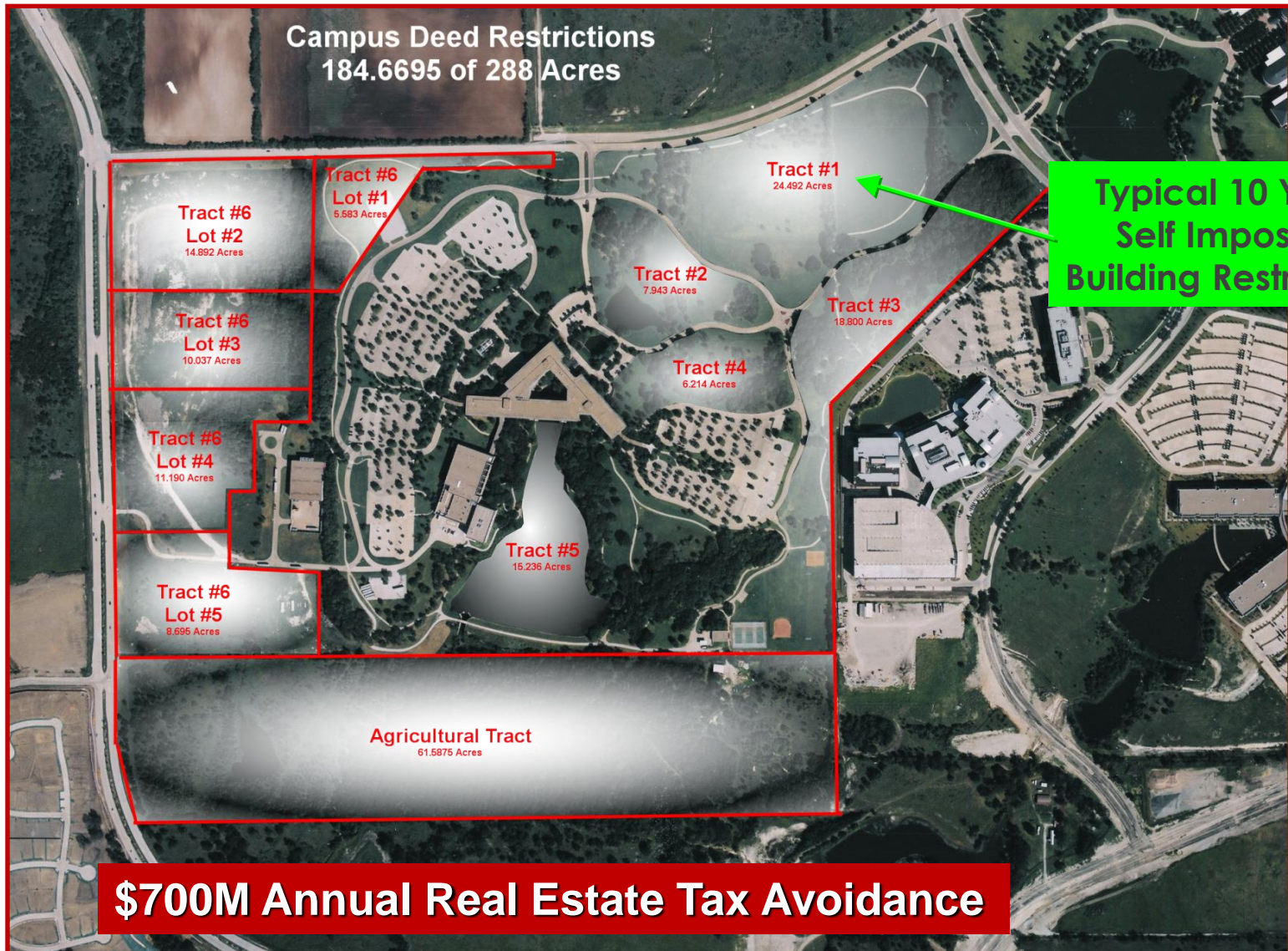




**FRITO LAY HEADQUARTERS  
PLANO, TEXAS**



# CAMPUS & DEED RESTRICTIONS:



# FACILITY OVERVIEW

## ■ Frito Lay Headquarters Campus Plano, Texas:

- 288 Acre Site
- 580,000 SF (Campus 794,380 SF)
- 2,384+ Employees (Campus 2,956 HC)
- 2,281 Parking Spots
- 25 Year Old Facility
- 2 Year LEED Certification Project



**GOLD Certification Awarded  
September 15, 2009**

## **Goal Over 3 Years:**

**Reduce Energy                      25%**

**Reduce Water Use                50%**

**Reduce Landfill                   75%**

# **Technology is a Huge Help!**



# RECYCLING PROGRAM – 663 tons

- Cardboard



- Aluminum Cans



- Glass



- Kitchen Processed Food & Scrap



- Paper



- Metal



- Landscape Materials -  
**100%** Compost /Recycle

- Plastic Bottles



# SUSTAINABLE LANDSCAPE MANAGEMENT

- **Campus Compost – all cuttings**





# SUSTAINABLE WATER CONSERVATION MANAGEMENT

- **Campus Irrigation Upgrade – TECHNOLOGY**



**Campus Weather Station - 2010**  
with moisture monitoring  
Stations – projected water  
Reduction of 30% or  
**11 million gallons** annually



**Campus Automatic Valves - 2007**  
Reduced Water Consumption  
Over **6 million gallons**  
or 31% + annually



# SUSTAINABLE LANDSCAPE MANAGEMENT

- Campus Native and Drought Tolerant Plantings - 2010**



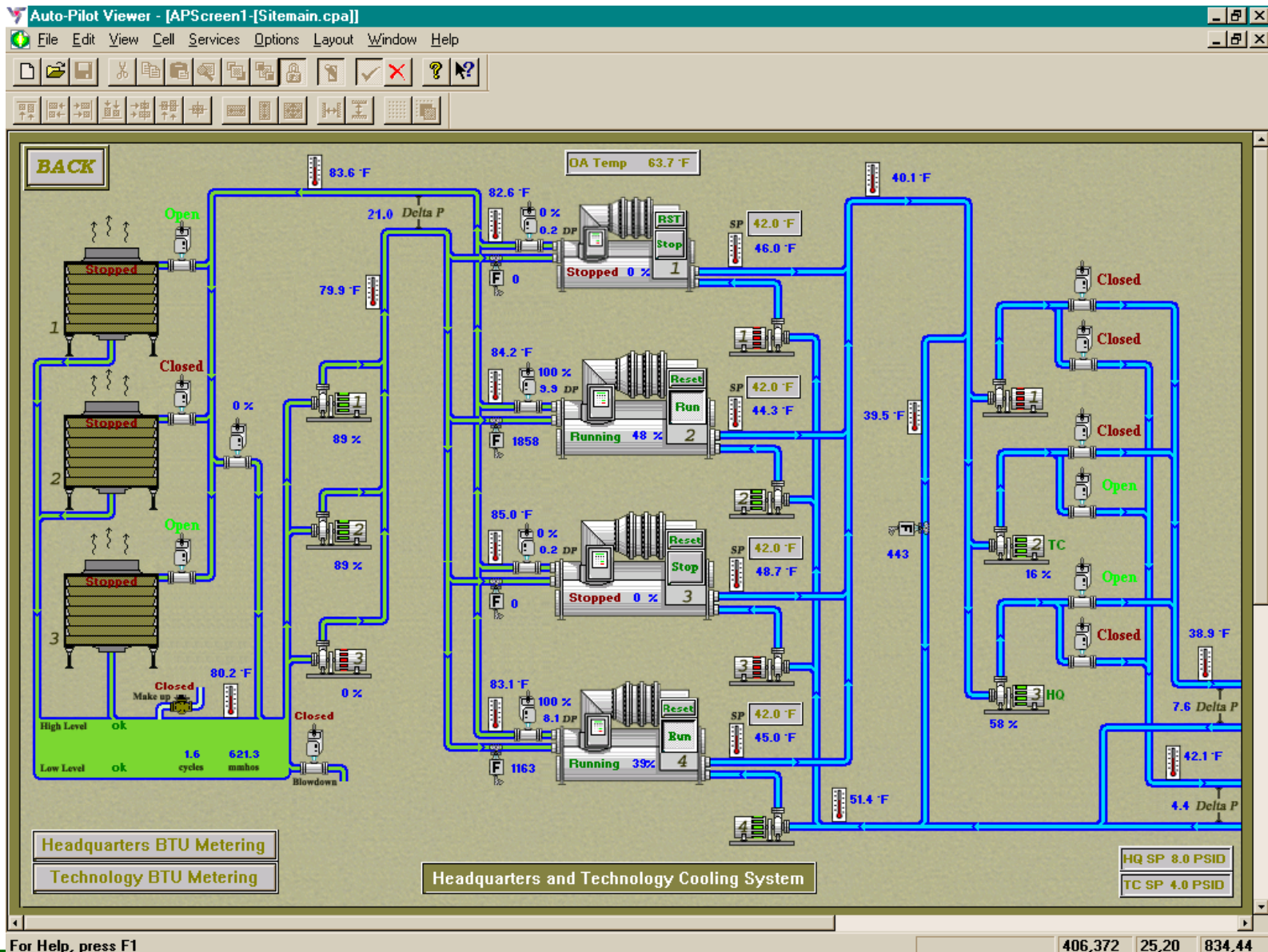
Native plantings with  
Drip irrigation

Total Campus Organic Fertilization  
In Compliance with USDA Guidelines

Texas A&M Developed Zoysia  
Grasses – **50% less water** and  
Less frequent cutting



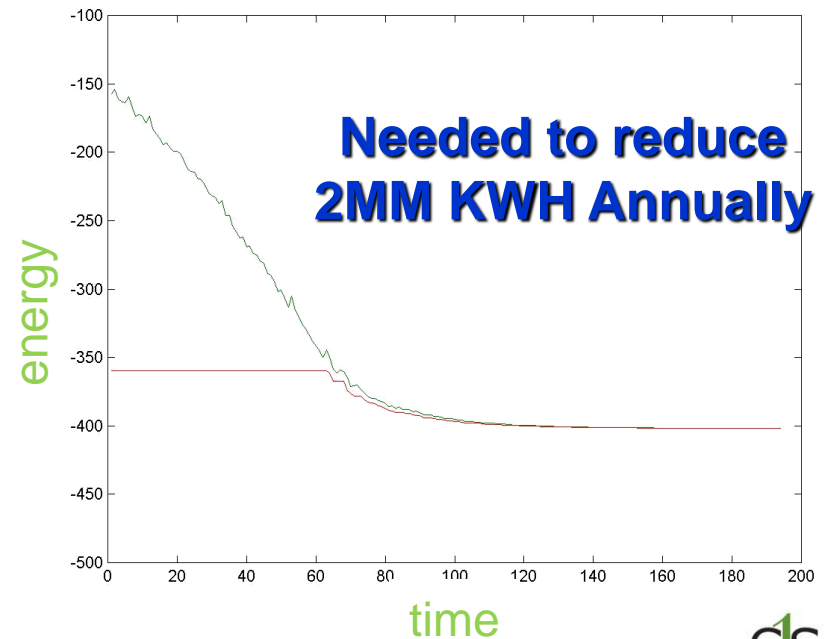
# Direct Digital Energy Management System





# TYPICAL CHALLENGES or EXCUSE

- Size and Age of the Facility
- Multiple Energy Reduction Projects



# **SOLAR THERMAL**

## **HOT WATER SYSTEM - 2008**



**Solar Hot Water System**  
**150,000 kWh Annual Energy Reduction**



# UPGRADE CHILLER PLANT - 2009



**Eliminated Ozone  
Depleting CFC's**

**New 750 Ton High Efficiency Chillers**  
**2 Chillers – 975,000 kWh Annual Energy Reduction**

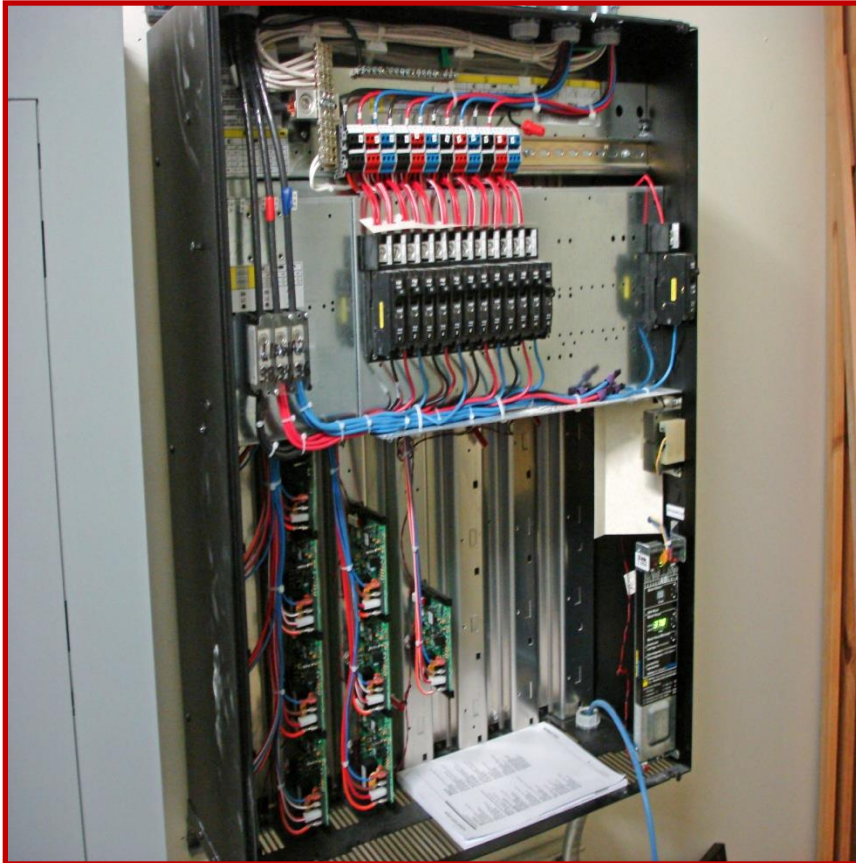
# REPLACE MAIN HVAC FAN MOTORS - 2009



**New 125 HP Premium High Efficiency HVAC Motors**  
**Completed Installation of 9 Motors – 220,000 kWh Annual Energy Reduction**



# BUILDING LIGHTING CONTROLS - 2009



**Lighting Control System**  
266,200 kWh Annual Energy Reduction

# HOOD CONTROL SYSTEMS - 2010



**Low Speed 10%**

**Mid Speed 50%**

**Average Daily Energy  
Consumption  
Reduced by 40%+**



**High Speed 100%**



## Continuous Improvement - Lighting

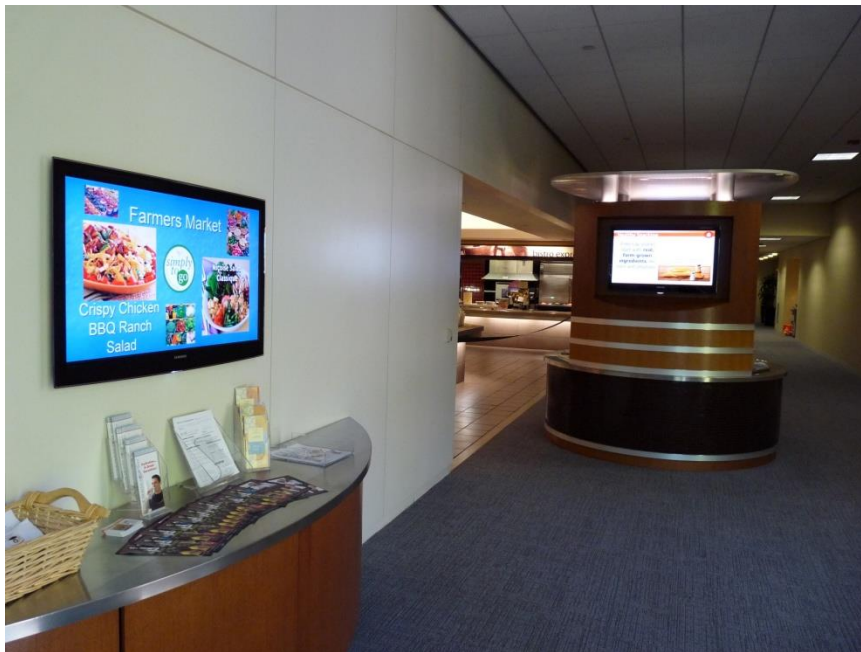
**60 Watt - Incandescent      106 Bulbs over 33 years**

**15 Watt - CFL      10 Bulbs over 33 years**

**7 Watt - LED      1 Bulb over 33 years**

**Each bulb has 890 Lumens (Brightness)**

## Upgrades with LED Lighting and Monitors - 2010



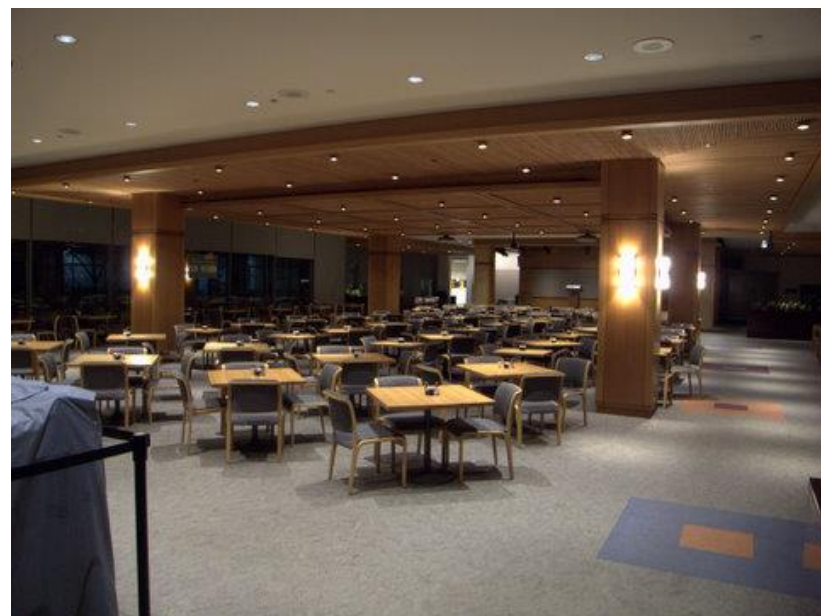
**All new monitors LED  
40% less energy then LCD**



**All Servery indirect lighting  
converted to LED**



## Common Area LED Lighting:



# Campus Print Sustainability Strategy - 2011

From



To



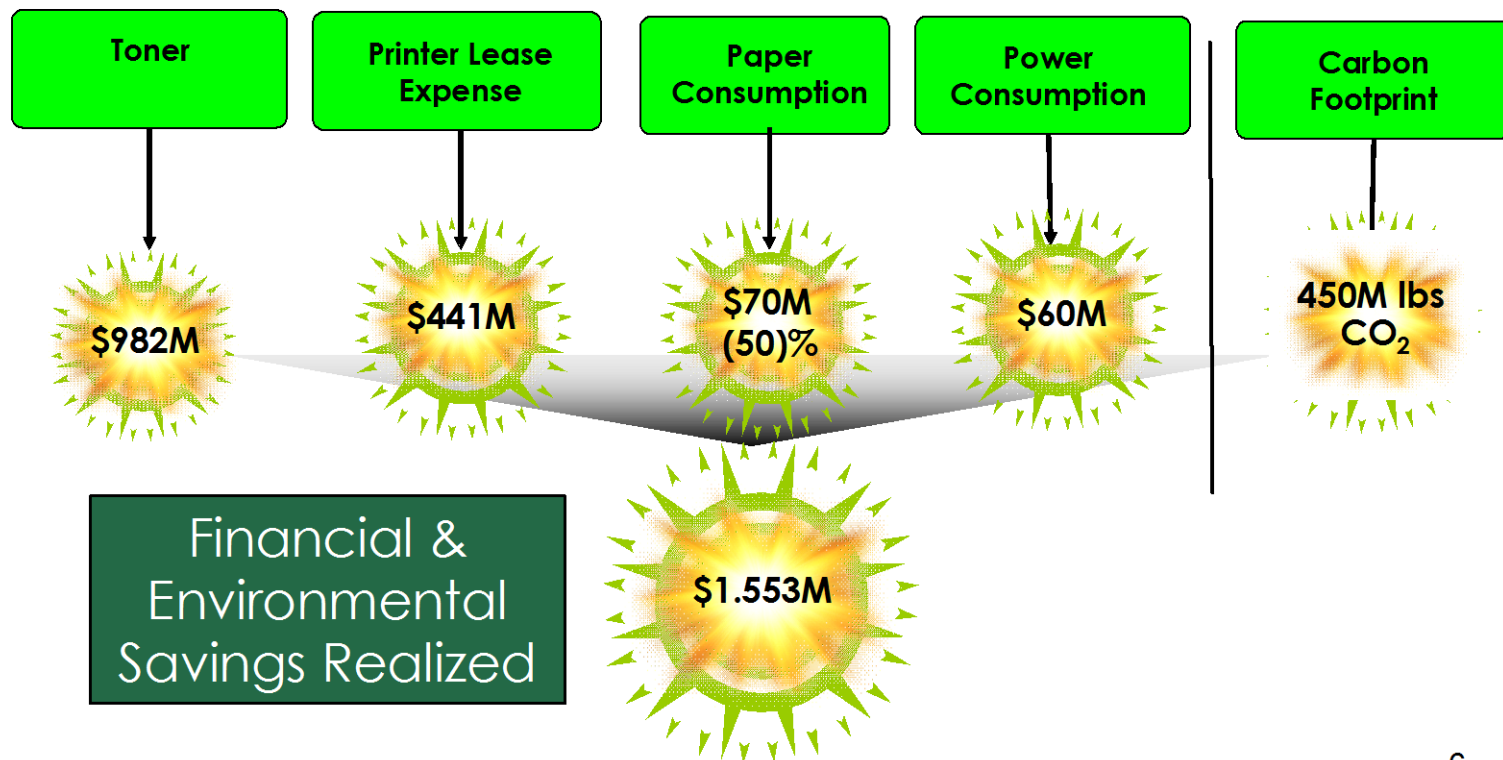
## Project Objectives — Eliminate Individual Printers (left) LAN Printers (right)

- Centralized print management
- 8:1 ratio with B3+ exception approval
- Policy for EOS and P Card purchases
- All In One LAN devices (fax, secure print, copy, default duplex)
- Automated toner alert to F&CS Help Desk
- Ongoing evaluation of print environment & requirements



# *Sustainability In Action*

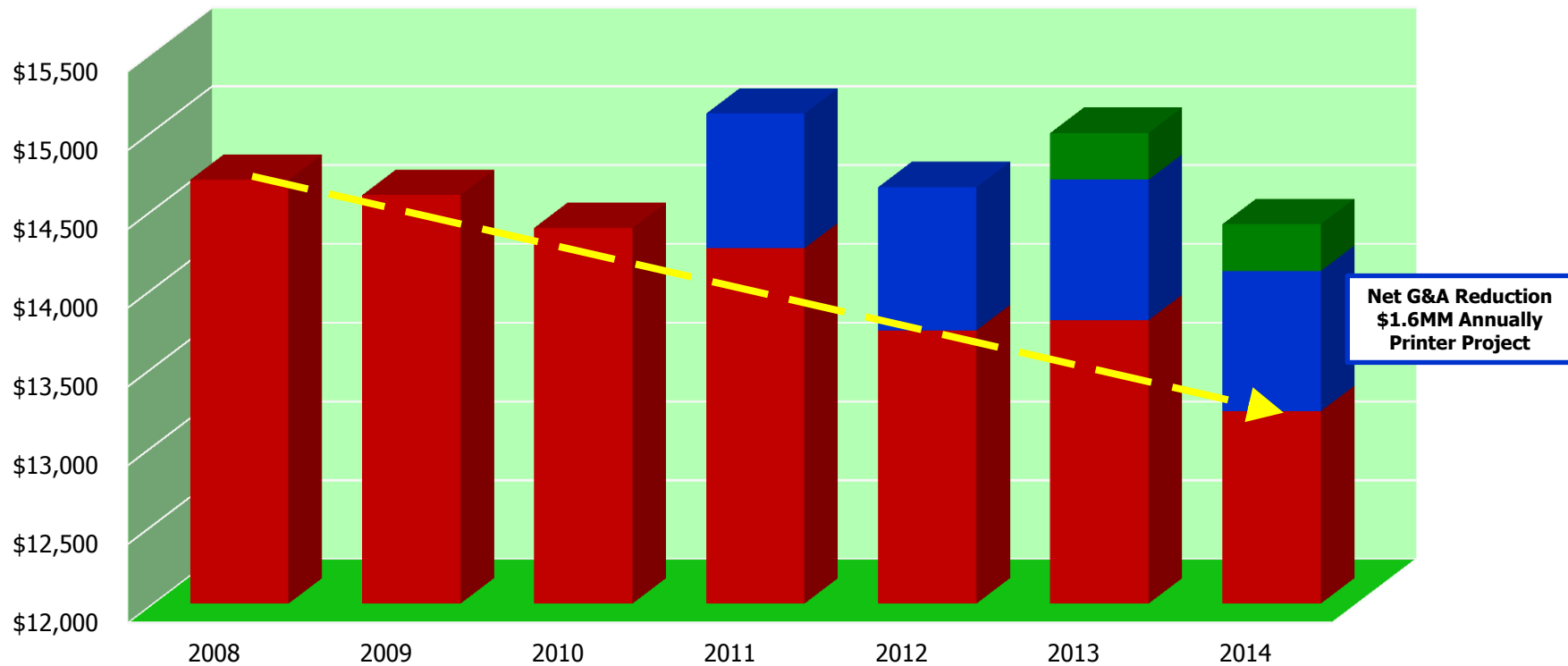
## *Beating The Expectations*



# Facilities & Corporate Services Historical Campus Spending (\$M)

- Facilities Baseline
- Printer Sustainability
- Plano Print Center

Energy Conservation initiatives net \$1.1 Million Annual Productivity w/ 3.5 Million kWh reduction by 2014



Facilities Baseline	\$14,689	\$14,592	\$14,384	\$14,255	\$13,734	\$13,799	\$13,221
Printer Sustainability				\$854	\$908	\$891	\$890
Plano Print Center						\$296	\$296



## Core LEED Team, Executive and City Plano Dignitaries - 2009



**Only LEED EB Gold Certified Headquarters in Texas  
And 1 of 12 within the United States**

## EPA Energy Star Program

November, 2011 Official Notification

**EPA's ENERGY STAR  
label has been approved  
with rating of 88:**

Frito-Lay Headquarters  
Frito-Lay, Inc.  
7701 Legacy Drive  
Plano, TX 75024

Initial rating 47 in 2007  
LEED rating 67 in 2009  
EPA Energy Star 79 in 2010  
**EPA Energy Star 88 in 2011**  
(87% improvement over 4 years)

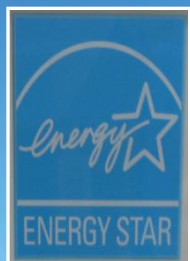




## Campus Green Team and City Plano Dignitaries







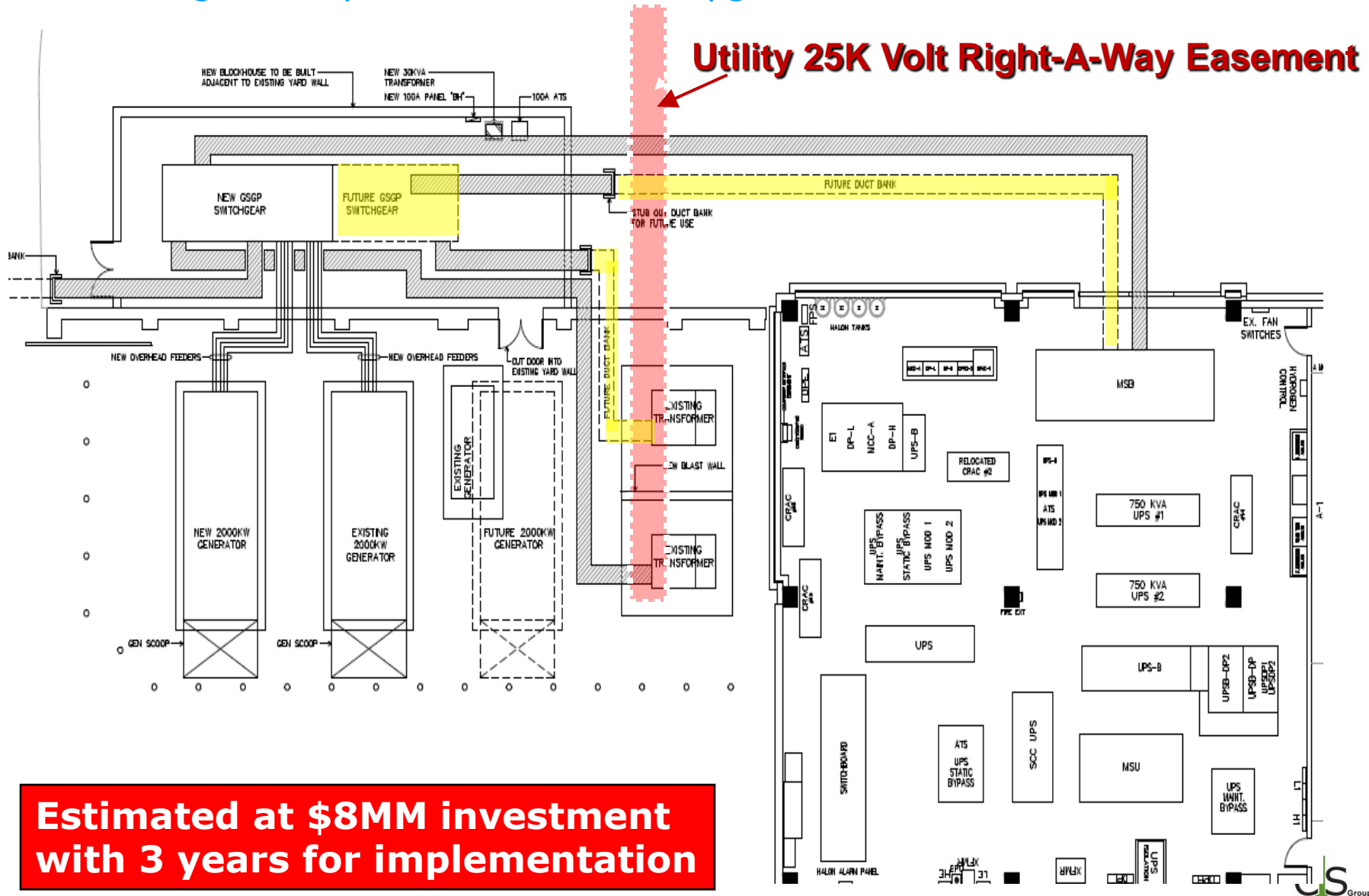
# FRITO LAY HEADQUARTERS DALLAS, TEXAS



# Data Center Main Electrical Upgrade 2011

Listed as 1 of 5 Major Risks to PepsiCo Business

## Initial Design Concept 2010 Data Center Upgrade

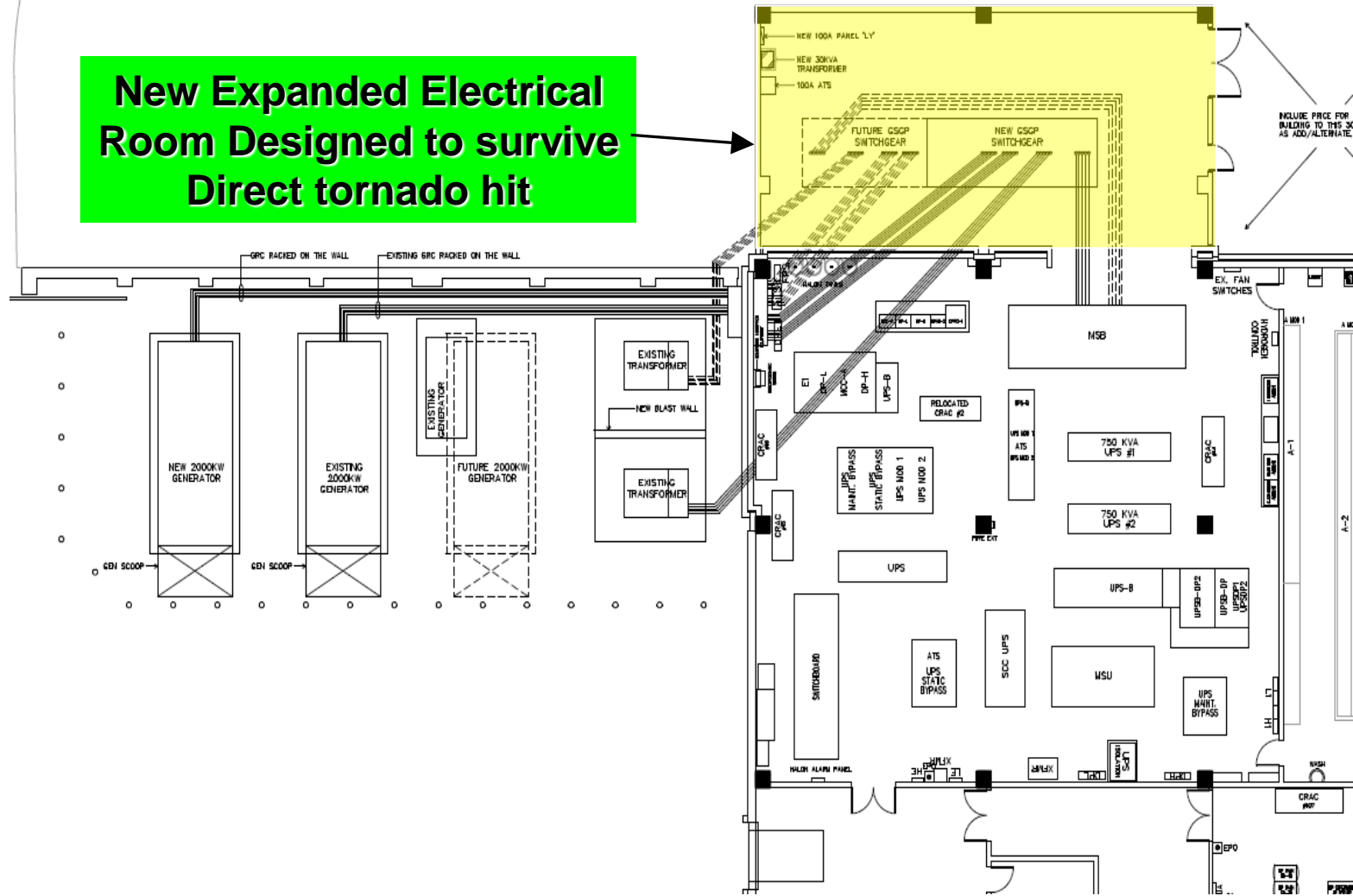


**Estimated at \$8MM investment  
with 3 years for implementation**



# 2011 Revised Design Upgrade Data Center

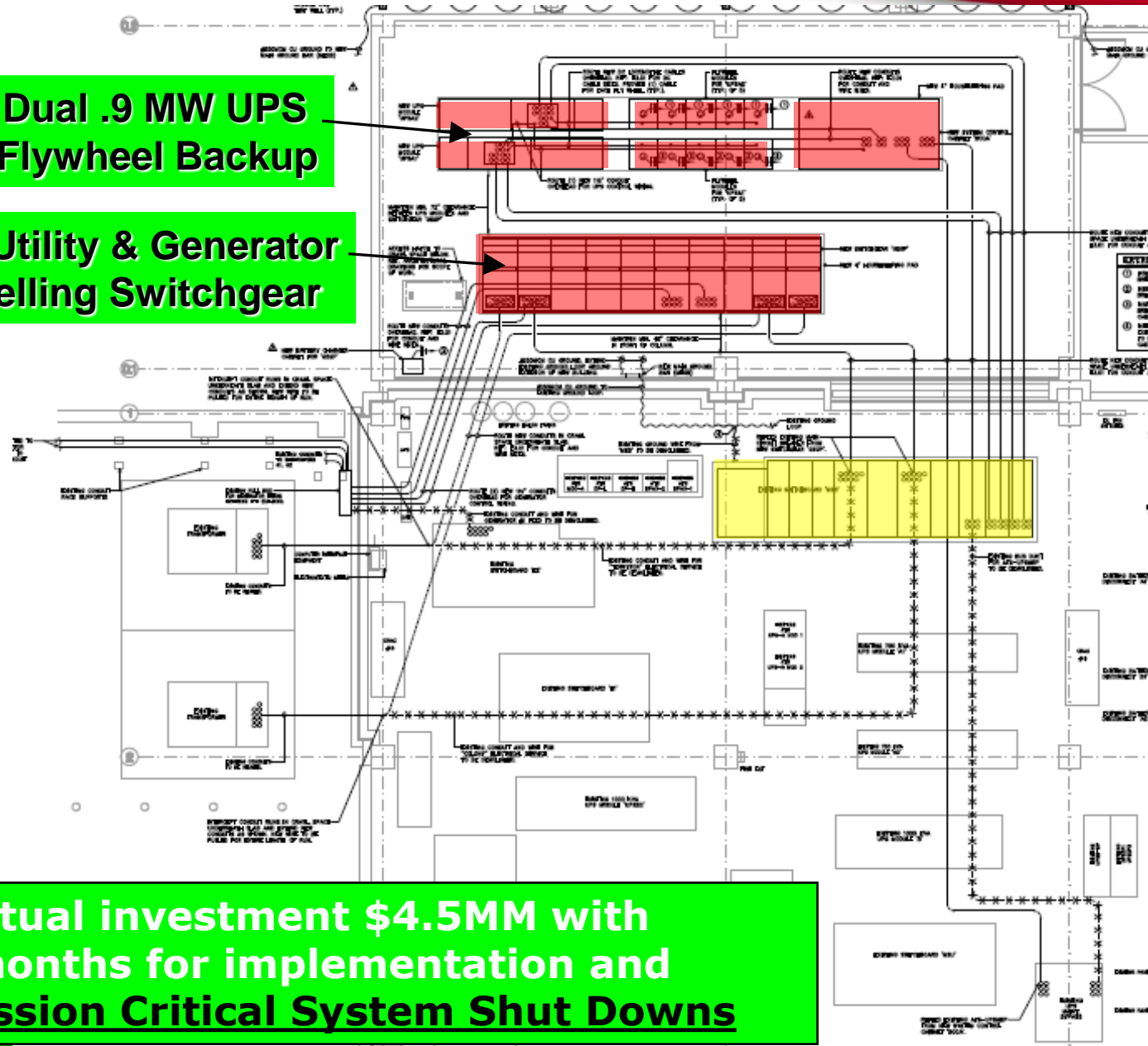
**New Expanded Electrical Room Designed to survive Direct tornado hit**



# Final Design Solution 2011 Data Center Upgrade

**New Dual .9 MW UPS  
With Flywheel Backup**

**New Utility & Generator  
Parrelling Switchgear**



**Actual investment \$4.5MM with  
9 months for implementation and  
NO Mission Critical System Shut Downs**



## 2011 Expanded Electrical Room



**Expanded Electrical Room  
With Parrelling Gear  
And new 1.8 MW UPS**



## New 2MW Generator



**New 2 MW Generator  
With Existing  
2MW Generator**